# ASTM D1480 - ASTM D1217



- $\oplus \oplus \oplus \oplus \oplus \oplus$ Small footprint
- Internal LED light
- **Ultra-high stability**
- Bath drain & standard cooling coil
- Low power consumption
- Small bath volume
- Φ Position for four pycnometers

# General

The ASTM D1480 method covers two procedures for the measurement of the density of materials which are fluid at the desired test temperature. Its application is restricted to liquids of vapor pressures below 80 kPa (600 mm Hg) and viscosities below 40 000 mm<sup>2</sup>/s (cSt) at the test temperature. The method is designed for use at any temperature between 20°C and 100°C. It can be used at higher temperatures.

For this test method, The liquid sample is introduced into the pycnometer, equilibrated to the desired temperature, and weighed. The density or specific gravity is then calculated from this weight and the previously determined calibration factor, and a correction is applied for the buoyancy of air.

Tamson TV12 visibility bath is specially designed for tests that require ultra-precise temperature control, or processes that need to be followed visually. The TV12 can also be used for ASTM D1217 to cover the measurement of the density of pure hydrocarbons or petroleum distillates boiling between 90°C and 110°C that can be handled in a normal fashion as a liquid at the specified test temperatures of 20°C and 25°C.

Item	Unit	TV12		
P/N 230V/50-60Hz		00T0400		
P/N 115V/60Hz		00T0405		
Range	°C ∘F	ambient120°C (302°F)		
Reading		°C or °F (menu selectable)		
Interface		RS232		
Setting	[°C]	0.01		
Stability*±	[°C]	0.01 (stdev 0.002)		
Uniformity*±	[°C]	0.01 (stdev 0.008)		
Heating	[kW]	0.5 + 0.7		
Heaters		2		
Bath volume	[L]	1215		
Cover		1 cover with 4 x ø51 mm		
Window	[mm]	140 x 285		
Opening bath	[mm]	250 x 75		
Depth	[mm]	300		
Length	[mm]	318		
Width	[mm]	365		
Height	[mm]	640		
Weight	[kg]	20		
Power	[kW]	0.2 1.3 max		
CE	All models conform to CE regulation			
*Measured in water @40°C				

### Construction

The stainless steel construction ensures exceptionally stable temperatures which is further improved by an ingenious stirring mechanism with baffle plates. All wetted parts are made of stainless steel and brass, providing resistance against all usual bath fluids. The bath is fitted with adjustable feet for leveling. The cover of the bath has 4 round ø51 mm openings with lids, for suspending Bingham pycnometers in Bingham pycnometer holders. To work at sub-ambient temperatures, use of cooling must be made. Cooling fluid can be pumped through the cooling coil inside the TV12. The external TLC10-3 can be used for this purpose. The bath is fitted with a double window of which the front pane is detachable for cleaning purposes. The windows are formed with two panes of tempered safety glass separated by 20 mm air space. A permanent light is located in the top plate to supply clear light and guarantee optimal visibility inside the bath. A bath overflow outlet protects against expanding bath oil when the bath filling is too high.



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Accuracy

#### Agitation

A vane type stirrer with maintenance free bearings moves the bath fluid past a special heater then from under the main baffle plate, thus specifically directing the fluid creating an optimal temperature and excellent uniformity.

## Span

TV12 can be operated from ambient +5 up to +120°C ( $..302^{\circ}F$ ). With the use of the built-in cooling coil, span lies 5°C above the temperature of the cooling liquid.

#### Safety

The bath conforms to CE-regulation. Further the bath is equipped with a mechanical over temperature device which trips when in case of malfunction the bath exceeds the pre-set maximum temperature. This feature guarantees safe around the clock operation.

#### Accuracy

The system overall accuracy is within  $\pm 0.005^{\circ}C^*$ .

#### Fine adjustment and offset

After the bath temperature has become stable the set point may be more accurately adjusted in the range of  $-5.00^{\circ}$  to  $+ 5.00^{\circ}$ , if necessary.

## **Control accuracy**

Measured over one hour

# $\mathcal{N}$

In water standard deviation  $\pm$  0.002°C min / max  $\pm$  0.008°C

## $\sim$

In **oil** standard deviation  $\pm$  0.005°C min / max  $\pm$  0.014°C



Accessories

Apparatus TV12 consists of:				
P/N	Picture	Description		
00T0400		Tamson TV12 230V/50-60Hz		
00T0405		Tamson TV12 115V/60Hz		
0070400		Cover with 4 openings: - 4 x ø51 mm opening - 2 x ø12.5mm opening for thermometer		
2312409	$\bigcirc$	4 * lid for ø 51 mm opening		

Additional necessary accessories for D1480					
P/N	Picture	Quantity	Description		
00T0050		1	Cooling circulator TLC10-3 (230V/50Hz)		
00T0051			Cooling circulator TLC10-3 (230V/60Hz)		
00T0052			Cooling circulator TLC10-3 (115V/60Hz)		
12T1075	Califica to Back	1	Tubing with connectors and clamps to be used between a TLC and a TV		
10T6343		4	10mL Bingham Pycnometer holder for ASTM D1480		
31T2025		4	10mL Bingham Pycnometer for ASTM D1480		



# Tamson Instruments Specification sheet

Density and Relative Density (Specific Gravity) of Viscous Materials by Bingham Pycnometer

# Accessories and options

		C	ptional accessories:
	P/N	Picture	Description
	31T2022		2mL Bingham Pycnometer for ASTM D1480
	31T2024		5mL Bingham Pycnometer for ASTM D1480
	31T2026		25mL Bingham Pycnometer for ASTM D1480
	31T2027		15mL Bingham Pycnometer for ASTM D1480
	31T2028		20mL Bingham Pycnometer for ASTM D1480
	10T6342		Holder Bingham Pycnometer ASTM D1480 25 mL
	10T6344		Holder Bingham Pycnometer ASTM D1480 1525 mL
	On Request		Other acc. like cleaner assembly, cleaner assembly for chromic acid, draw off needle, filling needle 170mm (pack of two) and glass syringe 30ml with luer lock
	31T2092		25mL Bingham Pycnometer for ASTM D1217
	10T6345		Holder Bingham pycnometer ASTM D1217 25 mL



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## Accessories and options

Accessories and options:			
P/N	Picture	Description	
19T4024		E20 digital contact thermometer two decimal reading, precision ± 0.02°C, short PT-100 probe with range -40 +140°C including a works calibration certificate. (Please see specification sheet "E20 thermometer")	
14T0303		Adapter to insert an E20 thermometer in the opening of the cover	





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